## DESCRIPTION AND MAINTENANCE INSTRUCTIONS

## PLUGGING GENERATOR DRAIN HOLES

(This EO replaces EO 05-45B-6A/152 dated 27 May 60)

## GENERAL

To prevent the foreward firewall area from becoming soaked with oil. The following procedure is to be followed prior to installing generators on Expeditor aircraft.

- (a) On each generator remove the four screws securing the back head (Refer EO 40-10BL-3) and rotate it until the four drain holes in the back head are exposed.
- (b) Plug these holes using an aluminum rivet type AN426A and of the correct diameter to give a press fit. Rivets should not be longer than 3/8" (rivets size cannot be specified as the holes vary from 3/16" to 5/16".
- (c) Reposition back head and replace screws.
- (d) Install generators.

ISSUED ON AUTHORITY OF THE CHIEF OF THE AIR STAFF